

Cloning and expression of a novel prolyl endopeptidase from *Aspergillus oryzae* and its application in beer stabilization

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Abstract A novel prolyl endopeptidase gene from Aspergillus oryzae was cloned and expressed in Pichia pastoris. Amino acid sequence analysis of the prolyl endopeptidase from Aspergillus oryzae (AO-PEP) showed that this enzyme belongs to a class serine peptide S28 family. Expression, purification and characterization of AO-PEP were analyzed. The optimum pH and temperature were pH 5.0 and 40 °C, respectively. The enzyme was activated and stabilized by metal ion Ca^{2+} and inhibited by Zn^{2+} , Mn^{2+} , Al^{3+} , and Cu^{2+} . The K_m and k_{cat} values of the purified enzyme for different substrates were evaluated. The results implied that the recombinant AO-PEP possessed higher affinity for the larger substrate. A fed-batch strategy was developed for the high-cell-density fermentation and the enzyme activity reached 1,130 U/l after cultivation in 7 l fermentor. After addition of AO-PEP during the fermentation phase of beer brewing, demonstrated the potential application of AO-PEP in the non-biological stability of beer, which favor further industrial development of this new enzyme in beer stabilization, due to its reducing operational costs, as well as no beer losses unlike regeneration process and beer lost with regenerated polyvinylpolypyrrolidone system.

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Introduction

Maintaining beer, wine, and fruit juices' quality through the various stages of maturation, distribution and shelf storage remains an extensive challenge [3]. In beer, the formation of haze is a serious quality problem because of the native effect on the quality of the final product. Two forms of haze exist: cold break (chill haze) and age-related haze [23]. Beer contains numerous barley proteins that are modified chemically and proteolytically during the malting and brewing processes, which can influence the final beer haze stability. Researchers found that the most frequent cause of haze in beer, wine, and clear fruit juices resulted from protein-polyphenol interaction [9, 12], and these clear beverages are typically stabilized to delay the onset of protein-polyphenol haze formation. Furthermore, it has been known for many years that the haze-forming activity of a polypeptide depends greatly on its proline content [17]. Of particular interest is the finding that, prolyl endopeptidase (EC3.4.21.26) would effectively hydrolyze haze-active protein in beer haze formation [20].

Prolyl endopeptidases are the enzymes that hydrolyze substrates on the carboxyl site of proline residues located internally in a peptide (or ester), which are widely distributed in plants [19, 29], mammalians [1, 25, 26], bacteria [4, 8, 14, 18, 21, 34–36], and fungi [6, 7, 15, 16, 20, 27, 28]. The roles of these enzymes among various organisms are diverse including the activation of cell-mediated immunity, autoimmune and inflammatory responses [2, 22], and nutrient digestion. From an application point of view, *Flavobacterium meningosepticum* [36, 37], *Xanthomonas* sp. [35], *Aeromonas hydrophilic* [14], and *Pseudomonas* sp. KU-22 [27], most of them belong to pathogenic bacteria, are obviously not good choices for food processing industry. Several prolyl endopeptidases from bacteria have been characterized and some of their genes have been cloned [5, 10, 11, 13, 14, 31, 32]. Up to now, among the genus *Aspergillus*, two prolyl endopeptidases from *A. niger* and *A. funigatus* are known [6, 24]; however, only *A. niger* is the food-grade microorganism.

In this research, we cloned the gene of prolyl endopeptidase (AO-PEP) from another food-grade microorganism, *A. oryzae*, which is non-toxigenic and non-pathogenic, and demonstrate the AO-PEP encoding a hydrolytic enzyme acting preferentially on proline residues of peptides. The gene of AO-PEP was cloned and expressed in *P. pastoris*. Then the effect of physical and chemical parameters on the activity of AO-PEP and its application in beer was investigated.

Materials and methods

Strains, vectors, and chemicals

The strain *A. oryzae* WX2011(also called S1) was preserved in our laboratory (isolated from soil in Wuxi) [16] and maintained on malt extract medium. *E. coli* strain JM109 and *P. pastoris* GS115 were used as host cells. Vectors pMD-19T simple (Promega, USA) and pPIC9K (Invitrogen, USA) were used for gene manipulations. Oligonucleotides, restriction enzymes, Taq polymerase, and T4 DNA ligase, were purchased from TaKaRa biotechnology (Dalian, China). The Z-Gly-Pro-pNA substrate was obtained from Bachem (King of Prussia, PA, USA). The standard mini Plasmid Prep Kit and the DNA gel extraction kit were purchased from Omega. DNA sequencing was performed using an ABI377 sequencer (Applied Biosystems, Foster City, CA, USA). All other chemicals were of analytical grade and were commercially available.

Cloning of the full-length prolyl endopeptidase gene from *A. oryzae*

Aspergillus oryzae WX2011 was grown in a medium containing 1.0 g of K₂HPO₄, 0.4 g of KH₂PO₄, 0.5 g of KCl, 0.5 g of MgSO₄·7H₂O, 0.01 g of FeSO₄·7H₂O, 5 g of glucose, and 15 g of collagen (Sigma). Young mycelia were harvested after 48 h grown at 30 °C. Total RNA from *A. oryzae* WX2011 was isolated using the Trizol reagent exactly as described by the supplier (Sangon Biotech. Shanghai, China), and its purity was evaluated by electrophoresis on 2 % agarose gel.

Reverse transcription was performed by using 2 μ g total RNA, 1× Prime Script Buffer, 25 pmol Oligo dT Primer (50 μ M), and 50 pmol Random 6 mers (100 μ M). Reactions were carried out at 37 °C for 15 min, 85 °C for 5 s, and 4 °C for 10 min. The resulting cDNA from the *A. oryzae* WX2011 was then used for PCR. To obtain prolyl endopeptidase gene fragment, two degenerate primers were designed (Table 1) according to the conserved sequences of prolyl endopeptidase from *Flavobacterium meningosepticum* (Genbank: AAA24925.1), *Aeromonas hydrophila* (Genbank: BAA34052.1), *Myxococcus xanthus* (Genbank: AAD31004.1), especially *A. niger* (Genbank: XP_749261.2).

PCR mixture contained 0.5 µM final concentrations of primers, which contained added sites for the restriction enzymes SnaBI and NotI (underline), respectively, TaKaRa Taq DNA polymerase 1.25 U, 10× PCR buffer $(Mg^{2+} plus)$ 5 µl, dNTP Mixture (each 2.5 mM) 4 µl, primer up (20 μ M) 1 μ l, primer down (20 μ M) 1 μ l, and cDNA 0.5 µg, in a 50 µl volume PCR amplification was performed by incubating the samples at 94 °C for 3 min preheating, followed by 30 cycles at 94 °C for 30 s, 63 °C for 60 s, and at 72 °C for 60 s, with a final extension at 72 °C for 10 min. At the end of amplification, samples were submitted to electrophoresis on 1.5 % agarose gel with a 2,000 bp DNA ladder as a size marker. Primers for full-length amplification (Table 1) were designed according to the complete sequence assembled by the DNAMAN program. Appropriated bands of PCR products were purified, cloned into pMD19T simple vector, sequenced, and then assembled with the known fragment sequences.

Table 1 Primers used in this study		Primers	Sequences (5'-3') ^{a,b}
	Conserved fragment amplification	P11	RASMTWSRYATYASGGRA
$\begin{split} R &= A/G, Y = C/T, M = A/C, \\ K &= G/T, S = C/G, W = A/C/T, \\ B &= C/G/T, V = A/C/G, \\ D &= A/G/T, N = A/C/G/T \\ ^a \text{ For degenerate primers} \\ ^b \text{ Restriction sites are } \\ \text{underlined} \end{split}$		P21	NCGGASSTGKCCNCGTSN
		P12	RYYGGDGGNTCVTAYRST
		P22	SVBYCBCYMBRGRKMANRNTB
	Full-length fragment	Р3	TACGTAATGCGTTTCGACCTCTTTCTAATATTATC
		P4	GCGGCCGCCTACATCACCGCCCCCTTTGTTATTT
	Fragment without signal peptides	P5	TACGTATTGGGGTTGTTTAGAGGATC
		P6	<u>GCGGCCGC</u> CTACATCACCGCCCCCTT

DNA sequence analysis and alignments

Sequence similarity searches were carried out using the National Center for Biotechnology Information (NCBI) database and European Molecular Biology Laboratory (EMBL). Sequence analysis, such as putative amino acid sequence, open reading frame (ORF), molecular mass, and theoretical isoelectric point, was inferred with ExPASy. A multiple alignment of prolyl endopeptidase amino acid sequences from various prokaryotic organisms was constructed with the software package DNAMAN, EMBL-EBI Clustal Omega and the ESPript 2.2 network station.

The expression and purification of the prolyl endopeptidase

After *Sna*BI–*Not*I digestion in pMD-19T-AO-PEP, the prolyl endopeptidase gene from *A. oryzae* (short for AO-PEP) was cloned in the pPIC9K vector between the *Sna*BI (5' end) and *Not*I (3' end) restriction sites to generate the recombinant plasmid pPIC9K-AO-PEP. The resulting plasmid pPIC9K-AO-PEP was transformed into JM109, and then the recombinant *E. coli* cells were selected on ampicillin containing LB plates and screened by restriction with *Sna*BI and *Not*I and PCR using the P5, P6 primers. Plasmid DNAs were purified from the recombinant *E. coli* DH5 α and subjected to DNA sequence analysis to confirm the series peptidases cDNA fragments.

Pichia pastoris wild-type strain GS115 was used as a host for the expression of the gene encoding prolyl endopeptidase. The expression vector pPIC9K-AO-PEP described above was linearized by digestion with restriction enzyme *Sal*I and introduced into *P. pastoris* wild-type strain GS115 by electroporation using a Micropulser (Bio-Rad. USA). According to manufacturer recommendations (Invitrogen), the following culture media: minimal dextrose medium (MD), buffered glycerol-complex medium (BMGY), and buffered minimal methanol (BMMY), were prepared for the transformation of *P. pastoris*, selection of recombinant clones, and expression of serine peptidases. For cultures in liquid BMMY, which contain methanol as an inducer and carbon source, methanol was added every 24 h to a final concentration of 1 % (v/v).

After the induction for 96 h, the entire medium was harvested by centrifugation at 12,000 rpm for 20 min. Solid ammonium sulfate was added to the supernatant to 60 % saturation at 4 °C. The precipitate was collected and dissolved in citrate/disodium phosphate buffer (pH 5.0) and dialyzed overnight against the same buffer. After dialysis, the enzyme solution was filtered. The enzyme solution was then injected into an AKTA purifier (GE Healthcare) through ion-exchange (HiTrap DEAE FF, Amersham Biosciences). Buffer A (equilibration buffer) contained 20 mM phosphate buffer (pH 5.0). Buffer B (elution buffer)

contained 20 mM phosphate buffer (pH 5.0) and 1 M NaCl. The flow rate was 1.0 ml/min. Buffer A was used to absorb the target enzyme to the column. A linear elution was done by ramping buffer B from 0 to 100 % after the unbound proteins were eluted. The fractions containing activity were collected for activity assays and SDS-PAGE analysis.

High-cell-density fermentation at laboratory scale

The recombinant strain with AO-PEP activity was grown in a laboratory fermentor vessel of 7 l total volume (New Brunswick Scientific, USA) to scale up expression. Dissolved oxygen (DO) in fermentation culture was monitored by using the DO sensor (Inpro 6800 Series O2 Sensors 12 mm, Mettler Toledo, Switzerland). pH was monitored by pH sensor (405-DPAS-SC-K8S/325, Mettler Toledo, Switzerland). The general control and operation were run according to Pichia protocols and a recommendation by the fermentor manufacturer. 1 ml of frozen cell stock was transferred to 50 ml of shaking flask containing 10 ml of YPD medium, and incubated with shaking at 30 °C overnight. Then the 1-ml culture was transferred to six 250 ml shaking flasks, respectively, containing 50 ml of YPD medium, and incubated with shaking at 30 °C for 20–24 h when the culture reached a OD_{600} nm of between 10 and 12. Then the seed cultures were inoculated into a 7 1 fermentor containing 3 1 fermentation medium consisted of basic medium [CaSO₄ 0.93 g/l, 85 % H₃PO₄ 28.70 ml/l, MgSO₄·7H₂O 14.90 g/l, K₂SO₄ 18.20 g/l, KOH 4.13 g/l, with 4 % (W/V) glycerol for growth period] and 4 ml/l trace salt solution (CuSO₄·5H₂O 6.0 g/l, KI 0.08 g/l, $MnSO_4 \cdot H_2O$ 3.0 g/l, $Na_2MoO_4 \cdot 2H_2O$ 0.2 g/l, H_3BO_3 0.02 g/l, ZnSO4·7H2O 42.2 g/l, FeSO4·7H2O 65.0 g/l, CoC1₂·6H₂O 0.5 g/l, Biotin 0.2 g/l, H₂SO₄ 5.0 ml/l). To control excessive foaming, 3-5 drops of undiluted antifoam was added to the fermentor through a 0.45-µm syringe filter. The culture was started with a batch fermentation step using glycerol as the sole carbon source, then a methanol fed-batch phase steps were followed and methanol was used as an inducer of the AOX promoter. The initial cultivation was continued until the glycerol was consumed out (about 24 h, $OD_{600} = 30$), and the methanol feeding is started and maintained approximately 0.1 % concentration throughout the methanol induction phase. This methanol induction phase lasted for about 96 h at 28 °C. The cell density was measured every 24 h by measuring absorbance at 600 nm. The three important index of dissolved oxygen, pH value, and feeding rate were all monitored online and coupled, and controlled automatically by a computer preset threshold of 30 % higher of dissolved oxygen and stable pH value of 5.5, so that the viability of the culture and accumulation of enzyme protein were kept normal.

Enzymes activity

Prolyl endopeptidase activity was fluorimetrically assayed by monitoring cleavage of a synthetic fluorogenic peptide, Z-Gly-Pro-pNA [20]. Briefly, the reaction mixture consisted of 80 μ l of 0.1 M citrate/disodium phosphate buffer (pH 5.0), 10 μ l of purified enzyme solution, and of 10 μ l of Z-Gly-Pro-pNA(250 μ M, dissolved in 40 % 1, 4-dioxane). Other assay condition including fluorescence measurement was as described previously [15, 20]. The protein concentration was measured with the Bradford method, with bovine albumin (Sangon Biotech, Shanghai, China) as the standard.

Computer-aided modeling of the tertiary structure

The theoretical structures of prolyl endopeptidase were obtained by homology modeling with the Swiss Model server.

The characterization of the recombinant AO-PEP

To estimate the optimal pH of AO-PEP activity, the purified protein was incubated in citrate/disodium phosphate buffer (pH 2.2-8.0), Tris-HCl (pH 9.0-10.5), and glycine/ NaOH (pH 11-12). The pH stability of prolyl endopeptidase activity was determined at pH ranging from 2.2 to 12 at 37 °C for 30 min. After incubation, the prolyl endopeptidase activity was measured at 37 °C. Thermal dependence of AO-PEP activity was determined incubating the reaction mixture (enzyme in 0.1 M citrate-phosphate buffer, optimal pH) at temperatures between 25 and 80 °C. To evaluate thermal stability, 50 μ l of the enzyme solution and 500 μ l of 0.1 M citrate-phosphate buffer (optimal pH) were incubated for 30 min at different temperatures (25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, and 80 °C). Then, the activity was determined according to the enzyme activity test at optimal pH and temperature.

The metal ion $(Ca^{2+}, Na^+, K^+, Mg^{2+}, Mn^{2+}, Fe^{2+}, Zn^{2+}, and Al^{3+})$ was added to enzyme and incubated for 30 min followed by enzyme assay under the standard condition, respectively. Enzymatic activities were expressed as relative values (%) and the sample without any metal ion or reagent was taken as control (100 %).

Enzyme kinetics

The Michaelis–Menten constant $(K_{\rm m})$, maximal velocity $(V_{\rm max})$, and $k_{\rm cat}$ of the purified enzyme were determined using Z-Gly-Pro-pNA, Ala-Pro-pNA, Ala-Ala-Pro-pNA, and Z-Ala-Ala-Ala-Pro-pNA as substrates in the range of 1, 2, 3, 4, 5, 6, 7, 8, 9, and 10 mM under the optimal assay conditions in the standard method. The kinetic data were calculated from Lineweaver–Burk plots using Michaelis– Menten equation using the software SkanIt RE for MS 2.4.2.

Effect on the improvement of non-biological stability of beer by prolyl endopeptidase

Comparisons of beer stabilized by Kieselguhr filter, Silica gel filtration, and enzymolysis were made. Testing was carried out on a range of beer types with different kinds of treatment. Haze testing included 0–6 weeks, and 60 °C forced hazes. Most of the early assessment on the degree of stabilization achieved was based upon forced haze data. This allowed for relatively quick responses to any issues, which arose during the early stages of the trial. The analyses carried out during the trials were as follows:

Haze measurement. Turbidity analyses were carried out with the use of a Hach 2100N Turbidimeter (90°) (Hach, Loveland, CO, USA) at 0 $^{\circ}$ C, and measured in EBC formazin units (EBC).

Results and discussion

Cloning and sequence analysis of the prolyl endopeptidase gene

A 1,016-bp fragment containing the A. oryzae prolyl endopeptidase gene was amplified with degenerate primers. The downstream fragment of the prolyl endopeptidase fragment was amplified by PCR with specific primers and arbitrary degenerate primers, while the upstream fragment was amplified with a gene-specific primer and a degenerate primer, as described in "Materials and methods". The full-length arbitrary degenerate primers gene sequence consisted of an ORF of 1,740 bp, starting with ATG and terminating with TAA, and encoded a putative polypeptide of 581 amino acid residues. The calculated molecular mass was 64.8 kDa, and the theoretical isoelectric point was 5.7. The amino acid sequence from prolyl endopeptidase gene of A. oryzae was compared with those of other organisms. It exhibited 27 and 25 % identity to prolyl endopeptidase of Aspergillus niger (Genbank: CAK45422.1) and Aspergillus fumigatus Af293 (Genbank: XP 749261.2) (Fig. 1), while 31, 28, 26 and 42 % identity to prolyl endopeptidase of Flavobacterium meningosepticum (Genbank: AAA24925.1), Aeromonas hydrophila (Genbank: BAA03105.1), Novosphingobium capsulatum (Genbank: BAA34052.1), and Myxococcus xanthus (Genbank: AAD31004.1), respectively. Though the amino acid identity from different sources is very low, the consensus sequence Gly-X-Ser-X-Gly was observed among them. In this study, a prolyl endopeptidase gene from A. oryzae was successfully over expressed in P. pastoris for the first time.

Fig. 1 Multiple sequence alignment of the active site consensus motif of A. oryzae with a predicted prolyl endopeptidase from A. niger (Genbank: AX458699) and A. fumigatus (Genbank: EDP53789.1). Conserved regions were in the *box* and active sites were denoted by asterisks

Proline-specific endopeptidases (PEPs) are a unique class of serine proteases with considerable therapeutic potential for the treatment of celiac sprue and beer stability. However, very little is known about their structure and mechanism, therefore, it is necessary to analyze its

structure, which may provide a foundation for further optimization of the useful features of PEPs.

A web-based tool for protein structure homology modeling called Swiss-Model and a software named Discovery Studio were used for predicting the structure of AO-PEP

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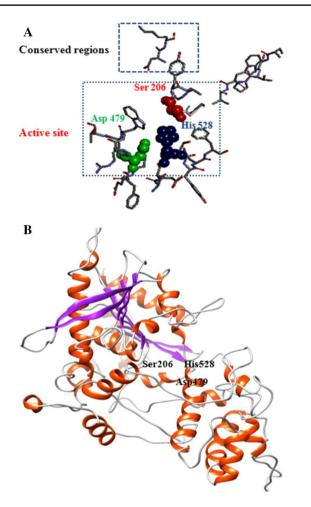


Fig. 2 Structural models of prolyl endopeptidase (AO-PEP) from *A. oryzae*. The α helices and β sheets are shown in *red* and *blue*, respectively. **a** The conserved region and active sites were marked. **b** The structural model of AO-PEP was constructed using the crystal structure of human prolylcarboxypeptidase (3n2z) as a template. The catalytic residues are shown by the Corey-Pauling-Koltun (CPK) representation scheme

(Fig. 2). This revealed the active site of prolyl endopeptidase from *A. oryzae* was located in Ser206-Asp479-His528, based on the template 3n2z of the structure of human prolylcarboxypeptidase with sequence identity of 21.3 %, while prolyl endopeptidase from *A. niger* was located in Ser179-Asp458-His491, based on the same template 3n2z with sequence identity of 17.6 %.

Prolyl endopeptidase has been classified as a serine protease, and the catalytic triad residues for enzymes from different sources have already been identified. According to amino acid sequence analysis, Ser206, Asp479, and His528 are expected to be the catalytic residues of *A. oryzae* prolyl endopeptidase (Fig. 2). The 3D modeling first revealed the active site was located in Ser206-Asp479-His528, based on the template 3n2z with sequence identity of 21 %. Therefore, the result indicated that the prolyl endopeptidase

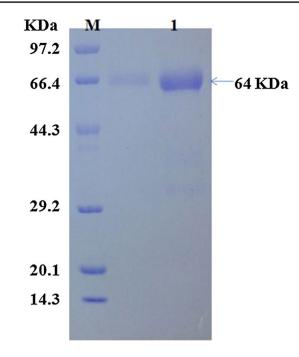


Fig. 3 The SDS-PAGE of the purified recombinant prolyl endopeptidase from *A. oryzae*. *M* protein marker, *1* recombinant prolyl endopeptidase

from *A. oryzae* has the same active site Ser-Asp-His with human prolylcarboxypeptidase belongs to S28 protease family [30, 33]. The catalytic mechanism of this specific prolyl endopeptidase might be very interesting for further investigation.

Expression and purification of the recombinant prolyl endopeptidase

The full-length gene encoding prolyl endopeptidase was expressed in *P. pastoris*, and the expression was induced by methanol at 28 °C. When compared to the sample without induction, only the induced cells containing the recombinant vector secreted an extra 64 kDa protein. The recombinant prolyl endopeptidase was purified as described in "Materials and methods" (Fig. 3). The purified recombinant enzyme migrated as a single band on SDS-PAGE, similar to the calculated MW of 64.8 kDa.

Characterization of the recombinant prolyl endopeptidase

Using Z-Gly-Pro-pNA as a substrate, the optimal pH and stability of recombinant prolyl endopeptidase were determined. According to the pH profile, the enzyme showed the highest activity at pH 5.0, and over 60 % of the maximum activity was retained between pH 3.0 and 8.0. However, the optimal pH and stability of the purified native prolyl endopeptidase from *A. oryzae* are pH 4.0–5.0 and

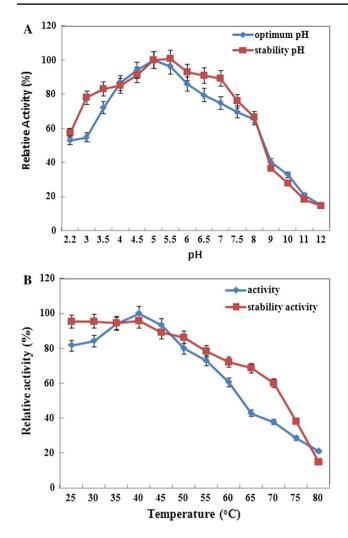


Fig. 4 a The effect of pH on the recombinant prolyl endopeptidase activity and stability. The activity was determined under conditions at pH 2.2–12.0 and 37 °C. The pH stability was determined by incubating enzyme in citrate/disodium phosphate buffer (pH 2.2–8.0), Tris–HCl (pH 9.0–10.5), and glycine/NaOH (pH 11–12) for 30 min and assay at optimum temperature, respectively. **b** The effect of temperature on recombinant prolyl endopeptidase activity and stability. The activity for optimum temperature was determined under conditions at 25–80 °C and optimum pH. The effect of temperature on enzyme stability was determined by incubating the enzyme for 30 min at temperatures 25–80 °C. All the experiments were conducted in triplicate

pH 3.0–6.0, respectively [35]. Within the pH range of 3.5–7.0, it retained more than 80 % of the initial activity after incubation at 37 °C for 30 min (Fig. 4a). The recombinant prolyl endopeptidase showed the maximal activity at 40 °C (Fig. 4b), and it showed higher stability below 40 °C, with over 80 % activity after incubation for 30 min. But the enzyme was not stable at 65 and 70 °C, decreasing to 40 and 32 % maximum activity, respectively; and the activity was almost lost after incubation of 30 min at 80 °C (Fig. 4b). The requirement was satisfied to different extents by Ca²⁺, Na⁺, K⁺, Mg²⁺, Mn²⁺, Fe²⁺, Zn²⁺, Cu²⁺,

and Al^{3+} (Table 2). Only Ca^{2+} showed activating effect on enzyme activity, while Na^+ , K^+ , and Mg^{2+} showed moderate effects. Mg^{2+} was better than Fe^{2+} under the same condition (1 mM), but the largest negative effect was observed by adding Zn^{2+} , Mn^{2+} , Cu^{2+} , and Al^{3+} . It is reasonable to speculate that Ca^{2+} was prevalent physiological activator for prolyl endopeptidase.

The substrate specificity of prolyl endopeptidase was investigated by the release of the intramolecularly quenched fluorescence after hydrolysis of synthetic peptides containing the pNA group.

Kinetic parameters of AO-PEP on different substrates were determined at 40 °C and pH 4.0. Prolyl endopeptidase from *A. oryzae* had no catalyzing activity toward Ala-PropNA, but had the capacity to hydrolyze Z-Gly-Pro-pNA, Ala-Ala-Pro-pNA, and Z-Ala-Ala-Ala-Pro-pNA. The K_m , k_{cat} , and k_{cat}/K_m of Z-Gly-Pro-pNA were determined to be 0.37 mM, 105.7 S⁻¹, and 285.7 S⁻¹ mM⁻¹, respectively, in comparison to Z-Ala-Ala-Ala-Pro-pNA ($K_m = 0.56$ mM, $k_{cat} = 93$ S⁻¹, $k_{cat}/K_m = 166.1$ S⁻¹ mM⁻¹), and Ala-Ala-Pro-pNA ($K_m = 0.28$ mM, $k_{cat} = 139.4$ S⁻¹, $k_{cat}/K_m = 496.4$ S⁻¹ mM⁻¹).

The activity of AO-PEP in this study was relatively high, which made it a promising candidate for industrial application. Yet the K_m value was also high, which indicated that the affinity between the substrate and the enzyme was weak. Therefore, future studies would be focused on lowering the K_m value of this recombinant prolyl endopeptidase by protein engineering.

High-cell-density fermentation

To investigate the expression of AO-PEP in an larger scale, the batch high-cell-density fermentation was performed in a 7 l fermentor. During the initial glycerol-batch phase, the biomass (dry cell weight, DCW) increased exponentially to 34 g_{DCW}/l and the initial glycerol content was depleted within 24 h. Then induction-batch phase began, the biomass increased linearly up and reached 116.9 g_{DCW}/l at the end of the methanol induction-batch phase (Fig. 5). The activity of the culture supernatant was determined every 12 h during induction. As shown in Fig. 5, the highest prolyl endoprotease activity (1,130 U/l) appeared to be at 84 h and the expression level was fourfold higher than that in flask.

Effect on the improvement of non-biological stability of beer by prolyl endopeptidase

The researcher showed that non-biological stability of beer caused mainly due to the beer contained polyphenols and proteins caused by polymerization [17]. Therefore, in the beer brewing process, it is necessary to remove the

Table 2 Effect of metal ions on prolyl endopeptidase activity

Metal ions	Concentration	Relative enzyme activity (%)
None		100.0
Ca ²⁺	1 mM	100.0 ± 2.8
K^+	1 mM	92.2 ± 0.9
Na ⁺	1 mM	93.1 ± 0.3
Fe ²⁺	1 mM	80.6 ± 1.9
Mg^{2+}	1 mM	87.3 ± 2.1
Zn^{2+}	1 mM	31.2 ± 0.3
Mn^{2+}	1 mM	24.3 ± 1.5
Cu^{2+}	1 mM	14.1 ± 1.2
Al ³⁺	1 mM	34.5 ± 1.1

The enzyme was pre-incubated with each reagent listed at 40 $^{\circ}$ C for 30 min. The residual enzyme activity in comparison to control was determined using prolyl endopeptidase assay. All reactions were performed at least in duplicate

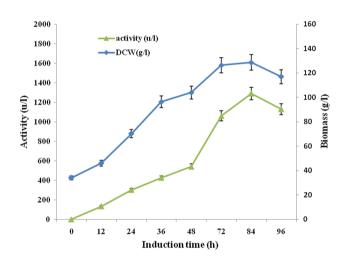


Fig. 5 Constitutive expression of the prolyl endoprotease from *A. oryzae* in *P. pastoris* during fed-batch fermentation. The prolyl endoprotease clone was grown in a 7 l fermentor at fixed pH 5.5 and 30 °C. The fed-batch phase started at 24 h using glycerol as the carbon source for growth. Culture samples (10 ml) were collected at 12 h intervals and centrifuged. The prolyl endoprotease activity was assayed in the culture supernatant (extracellular activity) and the biomass (*DCW* dry cell weight)

protein-polyphenol in beer. The most common type of problem with beer clarity is haze. Typically the haze that causes most home brewers problems is the chill haze (which is temporary). In our experiments, after addition of AO-PEP during the fermentation phase of beer brewing(test3), the beer turbidity became the lowest, compared to that of the test1 and test2 (Fig. 6a), while the beer turbidity had little change during storage (Fig. 6b). The results showed that the recombinant prolyl endopeptidase from *A. oryzae* could effectively reduce the beer turbidity and improve non-biological stability of beer.

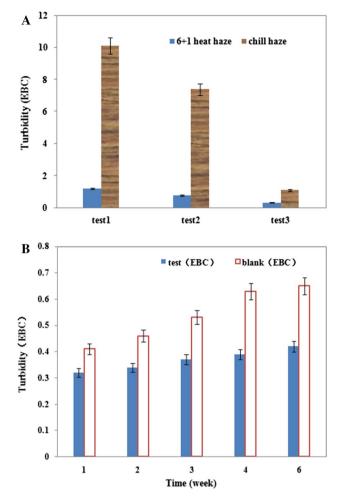


Fig. 6 Effect on the improvement of non-biological stability of beer by prolyl endopeptidase. **a** Comparisons of beer stabilized by Kieselguhr filter (test1), Kieselguhr filter plus Silica gel filtration (test2), and Kieselguhr filter plus Silica gel filtration plus recombinant AO-PEP (test3) were made. **b** Beer turbidity changes during storage. 6 + 1 heat haze: the samples were incubated for 6 days at 60 °C in the thermostat and then for 1 days at 4 °C. After that, the turbidities of samples were immediately tested. Turbidity analyses were carried out with the use of a Hach 2100N Turbidimeter (90°) (Hach, Loveland, CO, USA) at 0 °C, and measured in EBC formazin units (EBC). *Chill haze*: the result of haze-producing proteins that reside in the beer. Turbidity analyses were carried out with the use of a Hach 2100N Turbidimeter (90°) (Hach, Loveland, CO, USA) at 0 °C, and measured in EBC formazin units (EBC)

On the other hand, we found that the most frequent cause of haze in beer, wine, and clear fruit juices resulted from protein–polyphenol interaction, and these clear beverages are typically stabilized to delay the onset of protein– polyphenol haze formation [17]. Furthermore, it has been known for many years that the haze-forming activity of a polypeptide depends greatly on its proline content. This is undesirable as it can have a negative effect on the shelf life of beer, wine, and fruit juices. One way to reduce this effect is to remove these polypeptides using silica gel, or the polyphenol component with PVPP (polyvinylpolypyrrolidone). However, there are a number of disadvantages, including limited absorbing capacity of silica gel, the high capital costs of PVPP regeneration, and the inherent lowering of natural antioxidant potential of beer. The recent research found that prolyl endopeptidase would effectively hydrolyze haze-active protein in beer haze formation. In our study, the recombinant prolyl endopeptidase from *A. oryzae* had a significant effective on improving the non-biological stability of beer and fulfilling industrial requirements.

Conclusions

The present study reports the gene cloning, purification, characterization, and expression of prolyl endopeptidase from A. oryzae and its potential application to improve the non-biological stability of beer. The AO-PEP showed low identity from other known prolyl endopeptidase in its amino acid sequence, which is grouped into family S28. The relatively broad pH and temperature made it to be a potential application in food industry. However, the expression of prolyl endopeptidase including our recombinant AO-PEP was not very high to application in the industry directly. Therefore, in the future, we focus on the strategy in improving the expression and characterization of AO-PEP with either protein engineering or on engineering the protein expression host. Furthermore, we are interested in the AO-PEP and will do some research on its catalytic mechanism and specificity.

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